
Characterization of Acidified Opal Shale and Dynamic Adsorption of Toluene

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Abstract: Different kinds of acidified opal shale powders were obtained through the activation of natural opal shale powders with different concentrations of sulfuric acid. The natural opal shale and different acidified opal shale materials were characterized by X-ray diffraction, Fourier transform infrared spectroscopy, and scanning electron microscopy. It was found that the opal shale has good acid resistance stability. When the sulfuric acid concentration reaches a high concentration of 6 mol/L in the acidification treatment, the opal shale can still maintain its original main silica structure. Natural opal shale is a typical mesoporous material with a BET specific surface area of about 12 nm, but it also contains a small amount of micropores and macropores. Appropriate acid treatment can increase the specific surface area. An excessively high concentration of acid that exceeds 6 mol/L sulfuric acid can destroy the main structure of the cation, resulting in a decrease in the specific surface area. In this paper, the adsorptive breakthrough curves for toluene, dynamic saturated adsorption capacity and other gas adsorption performances of these materials were studied. Finally, the best adsorption material was the 2 mol/L sulfuric acid acidified opal shale at 333K under stirring for 4 hours.

Keywords: Opal Shale, Acid Activation, Adsorption of Toluene

1. Introduction

In China, Volatile Organic Compounds (VOCs) refer to organic compounds having a saturated vapor pressure of more than 70 Pa at normal temperature and a boiling point of 533K or less at normal pressure, or volatile organic compounds having a vapor pressure of 10Pa or more at 293K. Toluene is currently one of the most studied Volatile Organic Compounds (VOCs). Toluene produced in human-generated life is mainly derived from chemical plant products, fuel evaporation, and volatile solvent in pharmaceutical factories [1]. Toluene has toxicity and irritation. Excessive concentrations of toluene may even have risks of cancer. Therefore, research on the control method of toluene has always been one of the research hot topics in the field of environmental protection. Toluene pollution control methods mainly include destructive methods and recovery methods. The destructive methods include oxidation method and biological method. The recovery methods include absorption

method, adsorption method, concentration method, and membrane separation method. The adsorption method has the advantages of simple operation and process, no secondary pollution, and recyclable adsorbent [2].

Opal shale is a rare clay mineral. The kind of lightweight shale in Heilongjiang Province used in this experiment is mainly composed of cristobalite, phosphorite and quartz. It is characterized by light brittleness, low hardness, small specific gravity, and strong water absorption. Most opal shales are gray in color, and they also show different colors due to the adsorption of different impurity molecules or ions [3]. As shown in Table 1, opal shale belongs to the amorphous structure of high-silicon and low-aluminum, mainly composed of SiO₂ and Al₂O₃, and also contains a very small amount of Fe₂O₃, CaO, K₂O and other components. Opal shale has micropores and mesoporous structures, and has the characteristics of high porosity, large specific surface area, and strong adsorption performance [4]. Li [5] discussed the application of opal shale in the synthesis of polymer materials. The polymer/opal composites synthesized had a

significant toughening effect on ABS resin. Wang [6] proposed that the opal shale has a good pore structure and permeability, so it can be used as a filter aid. This discovery provides a new source of raw materials for the filter aid industry. Yang [7] tested the adsorption properties of opal shale on Rhodamine B solution. The experiments showed that the opal shale has strong adsorption capacity for dyes. Opal shale has a great effect on decolorization. Chen [8] tested that the acid-modified opal shale has good decolorization ability to sugar liquor. You [9] use opal shale as raw material to prepare a new type of oil decoloring agent, and the decolorizing power of soybean oil reaches about 180 or so. Fan [10] uses opal shale as a carrier and tetrabutyl titanate as a titanium source. A TiO₂/opal shale photocatalytic composite material was prepared by sol-gel method. Acid-treated opal shale facilitates increasing the thermal stability of its loaded TiO₂. In addition, opal shale can also be used to adsorb toxic and harmful gas molecules, impurity elements in water, and pollutants in soil in the field of environmental governance [11-13].

The main components of the opal shale used in this article and the content of each component are shown in Table 1. Opal shale's porosity, specific surface area and hydrophobicity can be enhanced, and its adsorption performance to volatile organic compounds can be improved, by appropriate activation treatment. In this paper, opal shale was activated and modified by acidification of sulfuric acid. The optimum sulfuric acid activation conditions were determined by material characterization and the determination of the adsorption performance of toluene, which will be used for the future research of mesoporous materials.

Table 1. Main components of natural opal shale.

Composition	Atomic Percentage Content (%)
SiO ₂	91.16
Al ₂ O ₃	3.56
Fe ₂ O ₃	0.43
K ₂ O	0.43
CaO	0.28
Others	4.14

2. Experiments and Methods

2.1. Chemicals and Materials

Experimental opal shale was purchased from Heilongjiang Province; Cetyltrimethyl ammonium bromide (CTAB, 99%), concentrated sulfuric acid (AR), sodium hydroxide (AR), methanol (AR), and toluene (AR) were purchased from Sinopharm (China). High purity nitrogen (N₂, 99.99%) was supplied by Liming Industrial Gases.

2.2. Preparation of Acidified Opal Materials

The opal shale original soil was ground into powder and screened through a 800 mesh sieve. Take 20 g of powder and 200 mL of sulfuric acid solution with different concentrations (1 mol/L, 2 mol/L, 3 mol/L, 4 mol/L, 5 mol/L, 6 mol/L) Separately and put them into a stirrer at 333K under stirring for 4 hours. After completion of the reaction and centrifugation, the precipitate was washed to a pH between 6 and 7. Then the materials was dried in an oven at 373K for 15 hours, ground to a powder and passed through a 100 mesh sieve. The prepared samples were respectively named as SO-1.0, SO-2.0, SO-3.0, SO-4.0, SO-5.0, and SO-6.0.

2.3. Characterization of Samples

X-ray Diffraction (XRD) measurements were performed using an X-ray diffractometer from Empyrean, Netherlands, with u-K radiation, and the diffraction angle ranged from 3° to 90°. Fourier Transform Infrared Spectroscopy (FT-IR) was detected using a Nicolet 8700 Fourier-transform infrared spectrometer from the United States. The wavelength range of the scan was 400-4000 cm⁻¹. Using KBr as a qualitative agent, the sample to be tested and the dried KBr powder are thoroughly ground in a mortar and pestle at a ratio of 1:130, and uniformly mixed and compressed. Specific surface area (BET) and pore volume were determined using a Micromeritics ASAP 2020 Type Surface Area Porosimeter. The material to be tested was degassed at 623K for 4 hours before testing. The specific surface area was measured by BET method, and the pore size distribution was determined by BJH method. Scanning Electron Microscopy (SEM) was used with the Zeiss sigma 500.

2.4. Dynamic Adsorption Experiments

The experimental setup for the adsorption of VOCs on opal shale was shown in Figure 1. The method used in the experiment was dynamic air distribution [14]. The high-purity nitrogen bottle was used as the experimental carrier gas. The nitrogen gas released from the nitrogen bottle is divided into three channels. They are respectively fed into a gas mitigation bottle, a steam generator and a toluene generator. And the three lines are fully mixed in the gas mitigation bottle. By adjusting the gas quality rotameter, the toluene gas, nitrogen gas, and water vapor gas flow rate and flow rate are controlled to control the concentration of toluene gas. The mixed gas is passed to a glass adsorption column containing an adsorbent for sufficient adsorption. The final test gas was analyzed by gas chromatography. The gas chromatographic analysis conditions were a hydrogen flame ionization detector (FID), with the column temperature of 318K, a detector temperature of 673K, and an auxiliary temperature of 523K.

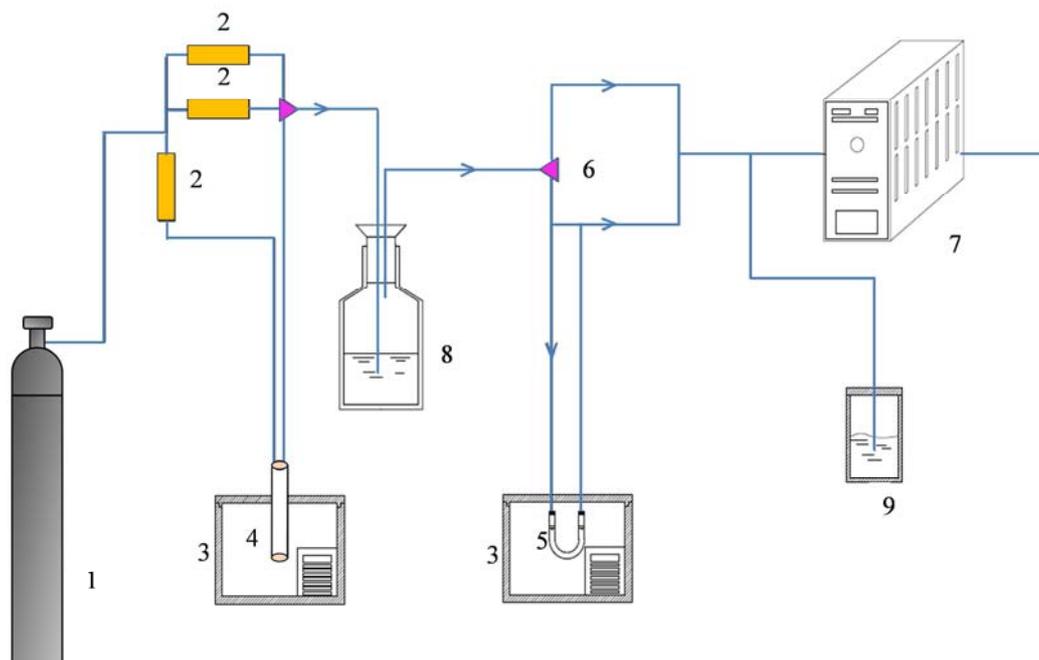


Figure 1. Dynamic adsorption experimental device.

1. Standard nitrogen cylinder; 2. Rotameter; 3. Constant temperature water bath; 4. Toluene generator; 5. Adsorption column; 6. Three-way valve; 7. Gas chromatograph; 8. Buffer bottle; 9. Tail gas absorption Apparatus

3. Results and Discussion

3.1. Characterization of Materials

3.1.1. X-Ray Diffraction (XRD)

Figure 2 shows XRD patterns of opal shale and sulfated acidified opal shale. By comparing the main peak position of XRD with the standard card, it can be seen that the main mineral components of natural opal shale are cristobalite and tridymite, as well as a small amount of clay minerals. There are two groups of strong peaks (101) and (200) of cristobalite. The disorder performance of cristobalite is very low, because it can be broken down relatively easily. The two strong peaks of tridymite are (200) and (0020). The treatment of opal shale with different concentrations of sulfuric acid did not affect its main structure. Only a small amount of clay mineral peaks fluctuate, and a small amount of small quartz peaks appeared. Comparing to the fact that the diffraction peaks of paesite are almost completely destroyed when treated with 5mol/L acid, and its structure is completely destroyed [15], the opal shale can still maintain a good structural morphology when the concentration of sulfuric acid reaches a high concentration of 6 mol/L in the acid treatment, indicating that the acid stability is high.

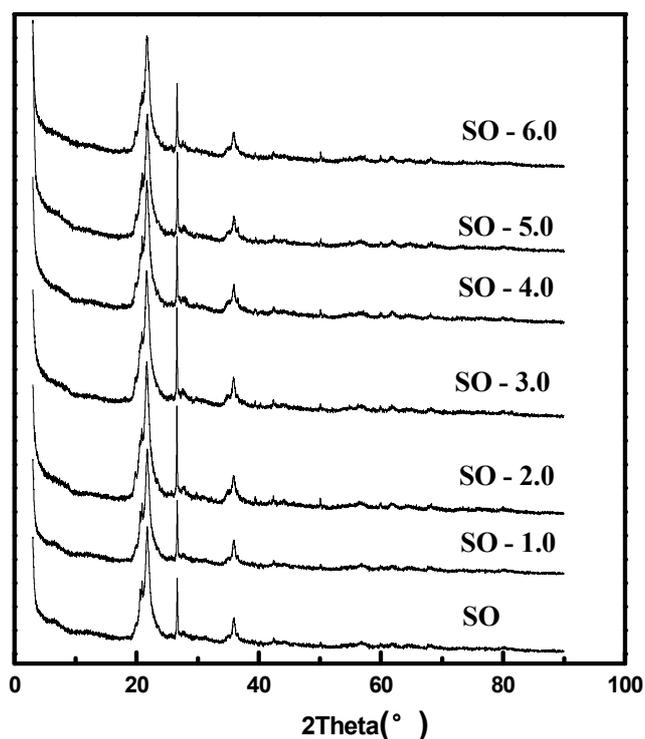


Figure 2. X-ray patterns of acidified opal shale.

3.1.2. Fourier Transform Infrared Spectroscopy (FT-IR)

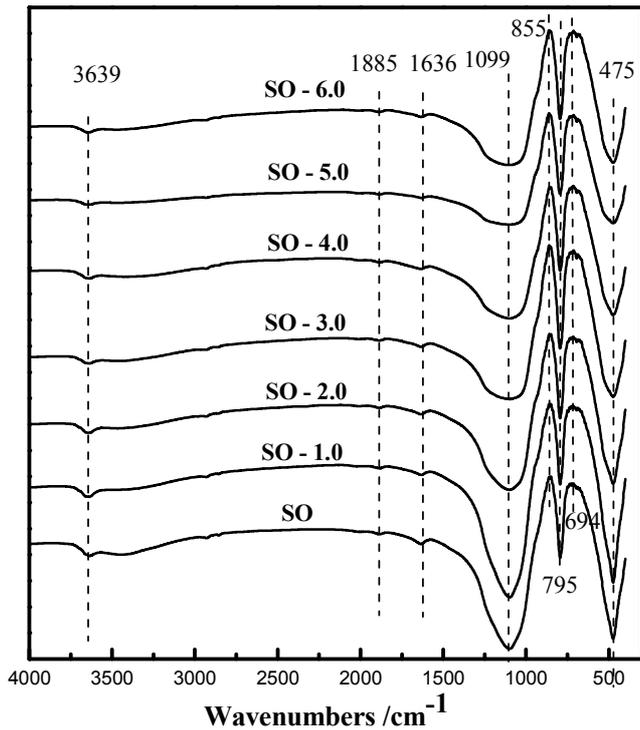


Figure 3. FT-IR of acidified opal shale.

Figure 3 shows FT-IR spectra of opal shale (SO) and six kinds of sulfated acidified opal shale (SO-1.0, SO-2.0, SO-3.0, SO-4.0, SO-5.0, SO-6.0). In the range of 3650 cm^{-1} to 3200 cm^{-1} , the weak absorption water stretching vibration peak appeared at 3639 cm^{-1} . And this peak appeared to be weakened, with the increase of acid concentration. The bending vibration absorption peak of the hydroxy group at 1636 cm^{-1} shows a weak peak after the acid treatment, indicating that the hydrophilicity of opal shale is weakened, which is more favorable to improve its adsorption capacity of the organic gas mixed with water vapor [16].

3.1.3. Scanning Electron Microscope (SEM)

Figure 4 a and b show the surface topography of natural opal shales. It can be seen that the irregular surface layer structure of the natural opal shale has more voids, and a small amount of opal spheroids can be seen occasionally. Figure 4 c and d are opal shales acidified with 2 mol/L sulfuric acid. Most of the impurities in the material are removed due to the activation of sulfuric acid, causing the surface to appear a large number of strips and lamellar structures form nano-sized surfaces that are very rough. In addition, the opal shale itself has a large number of microporous structures, and the acidification treatment greatly increases the specific surface area, providing the possibility of improving the adsorption performance of organic gases such as toluene.

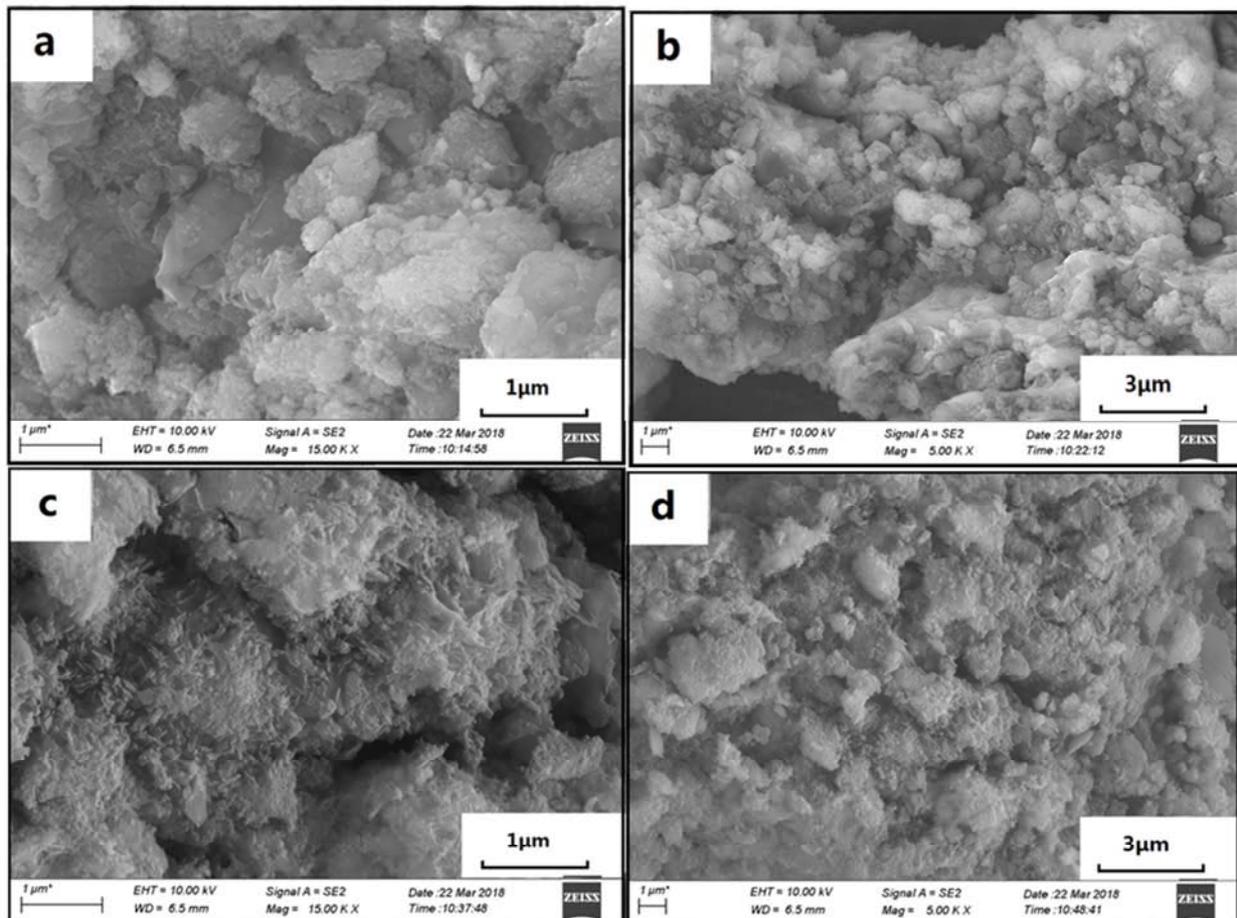


Figure 4. SEM of Opal shale and 2 mol/L acidified opal shale.

3.2. Adsorption Properties of Acidified Opal Shale

3.2.1. Nitrogen Adsorption-Desorption Isotherms

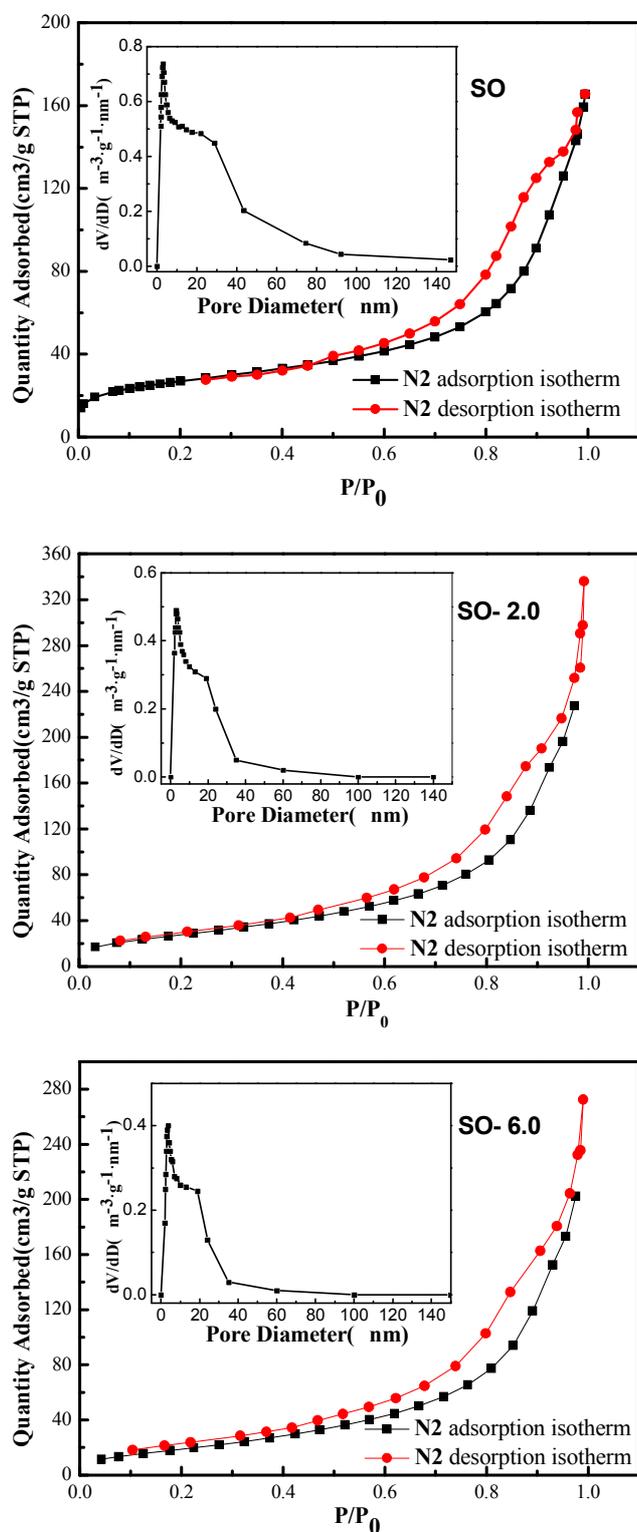


Figure 5. N₂ adsorption-desorption curve of acidified opal shale.

Nitrogen adsorption-desorption isotherms and pore size distributions of opal shales are shown in Figure 5. The adsorption-desorption isotherm type of the opal shale is type

IV, and there are H3 hysteresis loops in all three materials. This shows that natural opal shale is a typical mesoporous material, but it also contains a small amount of micropores and macropores. The pore diameters are mostly distributed between 2 nm and 40 nm, and the average BET pore size is 9.18 nm. The pore size of the opal shale after acidification with 0.2 mol/L and 0.6 mol/L sulfuric acid was reduced, and they were mainly distributed between 2 nm to 30 nm and 2 nm to 20 nm respectively, with an average BET pore size of 14.69 nm and 14.20 nm. There are two fundamental reasons for this, one being that the acid treatment makes the SiO₂ in the clay mineral free amorphous [17]. The other reason is that the acid treatment diffuses the crystal structure in the clay, and the acid also dissolves the octahedron to open up more pores. When the sulfuric acid reaches a certain concentration, the cations in the octahedron are almost completely dissolved, and the Si-O steric structure loses its support, causing the pores to collapse and the specific surface area to fall again [18-19]. Appropriate acid treatment can increase the specific surface area. But excessively high concentration of acid will destroy the octahedral structure and the hexagonal columnar structure of the cations.

3.2.2. Dynamic Adsorption Penetration Characteristics

Figure 6 shows the adsorption and breakthrough curves of toluene at different concentrations for the acidified shale and natural opal shale. Figure 7 shows the dynamic saturated adsorption capacity of acidified opal shale for toluene. The inlet flow rate of toluene was controlled at 0.3 L/min, and the toluene gas inlet gas concentration was 300 mg/L. The reaction system was carried out at normal temperature and pressure, that is, the adsorption temperature was 293K and the gas pressure was 1 atm. The inlet concentration of toluene is controlled at 0.3 L/min. The penetration curve of the natural opal shale is the steepest, indicating that the adsorption rate is fast and the adsorption saturation is reached quickly. The porosity of the sulfuric acidified opal shale increased slightly, decreasing the mass transfer resistance during toluene adsorption and increasing the adsorption breakthrough time and the saturated adsorption capacity [20-22]. When the concentration of sulfuric acid is 2 mol/L, the breakthrough time and saturated adsorption capacity are the best. Compared with natural opal shale, the breakthrough time is increased by 177.78% and the saturated adsorption capacity is increased by 73.50%. However, the sulfuric acid concentration is not as good as possible. When the sulfuric acid concentration is greater than 2 mol/L, the breakthrough time and saturated adsorption capacity of the acidified opal shale decrease as the acid concentration increases. From Table 2, it can be seen that the BET specific surface area and Langmuir specific surface area of the 6 mol/L acidified opal shale are lower than that of the 2 mol/L sulfated opal sulfate shale. The main reason is that excessive acid concentration destroys the pore structure of the opal shale surface, making large of micropores change to mesopores. In addition, the relative relationship between the diameter of the adsorbed

gas molecules and the pore diameter of the adsorbent also has a great influence on the adsorption effect [23-24].

Table 2. Structural properties of S O, S O-2.0, and S O-6.0.

Sample	SO	SO-2.0	SO-6.0
BET Surface Area (m ² /g)	96.31	105.41	74.17
Langmuir Surface Area (m ² /g)	133.13	171.30	116.36
BJH pore volume (cm ³ /g)	0.25	0.42	0.52
BJH pore diameter (nm)	12.10	14.69	14.20

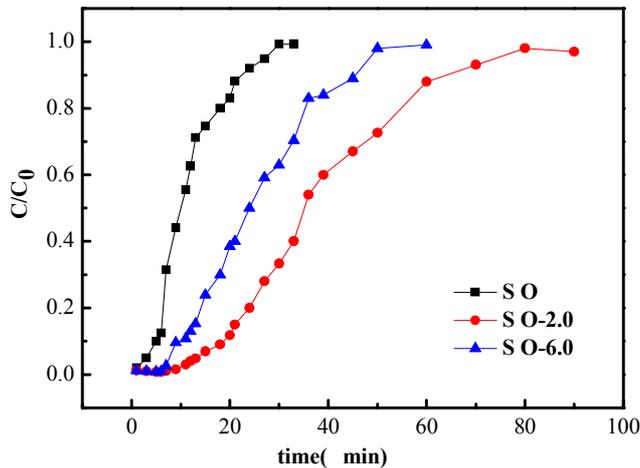


Figure 6. Dynamic Penetration Adsorption Curve of Toluene on Acidified Opal Shale.

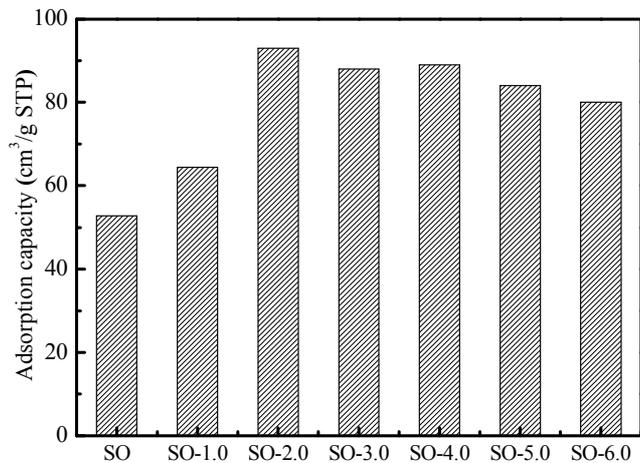


Figure 7. Dynamic saturated adsorption capacity of toluene in acidified opal shales.

4. Conclusion

Sulfuric acidification treatment enhances the structural order of opal shale. Opal shales have good acid stability. When the sulfuric acid concentration reaches a high concentration of 6 mol/L in the acidification treatment, the opal shale can still maintain its original main silica structure. Acidification can remove most of the impurities in the material, giving it a large number of elongated and lamellar structures on the surface, increasing its specific surface area. Natural opal shale is a typical mesoporous material, but it also contains a small amount of micropores and macropores.

Appropriate acid treatment can increase the specific surface area. Excessively high concentration of acid will destroy the main structure of the cation, resulting in a decrease in the specific surface area. When the concentration of sulfuric acid is 2 mol/L, the adsorption time and saturated adsorption capacity of acidified opal shale are the best. Compared with natural opal shale, the breakthrough time is increased by 177.78% and the saturated adsorption capacity is increased by 130%.

As a kind of clay mineral with good properties, opal shale will have very broad application prospects in adsorption and catalysis by changing its physical and chemical properties. It is also possible to consider using opal shale as a good catalyst carrier to carry metal ions, metal oxides and other particles on the surface thereof for further catalysis research. In China, it has found a large amount of opal shale in Yunnan, Liaoning, Inner Mongolia, Heilongjiang and other regions, but there are still few studies on its physicochemical properties. It is of great significance to deepen the study of the adsorption efficiency of opal shale, especially for the removal of pollutants such as exhaust gas, water and soil.

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