

Design and Built a Research AUV Solar Light Weight

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Abstract: Nowadays, renewable energy consumption especially solar energy and the number of vehicles using this kind of energy is increasing. One of the vehicles that can use solar panels to provide sufficient energy for movement is AUV. Autonomous underwater vehicle (AUV) is an unmanned underwater vehicle which is utilized to accomplish various missions autonomously. In this article constructing a solar submarine is studied. On the hull of the vehicle solar cells are installed, and then its velocity under the water is calculated. It's believed that the present research could result in an underwater vehicle which is able to move under the water and provide its own required electrical energy using solar cells.

Keywords: AUVs, Submarine, Diving and Climbing, Buoyancy Force, Solar Panel

1. Introduction

One of the important factors for economic growth and development is energy [1]. The population of the world and its energy consumption is increasing, these ends up to use much more fossil fuel and inevitably it will be a world issue in the future; by the way, researchers decided to use sustainable energy resources. Nowadays, majority of countries have a plan for decreasing fossil fuel use and developing renewable energy. Note that many projects in different regions of the world are being done [2,-4]. Renewable energy is an essential alternative in order to reduce the CO₂ emission which, in turn, leads to healthy environment. European Union Energy started some programs for decreasing greenhouse gases emission aiming to achieve up to 20% decrease by 2020 and 80%–95% decrease by 2050 by [5,6]. The fig 1. Shows Average Annual Growth Rates of Renewable Energy Capacity from 2007 to 2012.[7]

AUVs are one of the solutions for this purpose. They are vehicles which are able to help us in different fields such as missions in offshore oil and gas platforms [8,9]. AUVs are relatively small, self- propelled with the capability to be controlled from different places; furthermore, they can help us in various underwater missions [10]. Rapid progress in AUVs development is increasing steadily. Meanwhile, electrical AUVs are used in order to scope activity in the oceans [11-15].

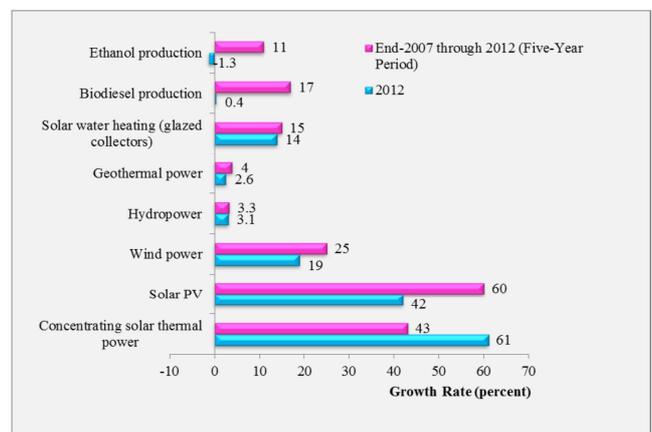


Fig. 1. Average Annual Growth Rates of Renewable Energy Capacity from 2007 to 2012[7].

1.1. Potential and Efficiency of Solar Energy

Today role of solar energy is very clear in our live and using of Photovoltaic systems is a main subject in order to obtain necessary energy such as electrical energy [2].

Solar energy is a known energy that has much more benefits. It will be an important renewable source for producing electricity in the future. In most countries a large number of studies has been done on this kind of energy and how to

consume it, and it is increasing continuously. According to the statistics the potential of solar radiation in tropical areas is more than other places. As the published data shows the annual irradiation in Europe is about 1000 KWh/m², while in the middle east the value is approximately 1800 KWh/m² [16-23].

1.2. Efficiency of Solar Cells

Technology of Solar cells for producing electricity was first introduced in the late 1950s, and then gradually developed [24]. At present Concentrate of Solar Power technology implementation in all of the world and using of solar power in variety equipments is growing fast [25]. The following table shows different modules, technologies and efficiency of solar cells. In this research module BP 7190 with technology CZ, SI, S. P. J and efficiency 15.1 elected.

Table 1. Efficiency and technology advances of solar cell [26].

Module	Technology	Efficiency
Sun Power 315	Mono-Si (S. P. J)	19.3
Sanyo HIP-205 BAE	CZ-SI, HIT, S. P. J	17.4
BP 7190	CZ, SI, S. P. J	15.1
Kyocera KC 200GHT-2	MC, SI, Standard Junction	14.2
Solar worlds w 185	CZ-SI STD J	14.2
BPSX 3200	MC-SI STD J	14.2
Suntech STP 260S 24V/b	MC or CZ SI STD J	13.4
Solar WORLDS W225	MC-SI STD J	13.4
Ever Green Solar ES 195	String Ribbon-SI STD.J	13.1
Worth Solar WS 1100 7/80	CIGS	11
First Solar FS-275	CDLE	10.4
Sharp NA-901-WP	A-SI/NC-SI	8.5
GSE Solar GES 120-W	CIGS	8.1
Mitsubishi heavy MA100	A-SI-Single Junction	6.3
UNI-Solar PVL 136	A-SI-Triple Junction	6.3
Kaneka T-SC(EC)-120	A-SI-Single Junction	6.3
Schott Solar ASI-TM86	A-SI/A-SI Same band Gap	5.9
EPVEPV-42	A-SI/A-Si Same band Gap	5.3

There are several vital factors for solar cells which are dependent on many environmental features and weather parameters such as humidity, wind speed, sun intensity and so on. High temperature increases the conductivity of cells. Semiconductor properties define suitability of a material for being used in PV cells. One of these properties is called band gap, which is the energy gap an electron must cross to promote from the valence band to the conduction band. Low temperature reduces the band gap of the semiconductor. Fig. 2 illustrates the dependency of band gap on temperature and its efficiency with respect to the content elements of solar test. Recent studies called band gap method has proved that the efficiency of solar cells degrades as a result of increase in temperature. According to this method as temperature increases, band gap is reduced [27-29]. Fig. 2 shows band gap temperature and efficiency.

In order to provide required energy a 42.5 cm of solar panel was used. The solar panels charge two batteries. Efficiency of solar panels is 15 % (BP 7190 module with CZ-SI, SP. J technology). The proposed submarine is not strong enough to be used in deep water. Furthermore, it is a research

vehicle whose time of testing was brief, approximately 10 minutes. Therefore, the installed solar panel is suitable for short times and charging in limited times, to support a wider time span more panels are needed. According to the obtained figures, total efficiency is obtained as follows.

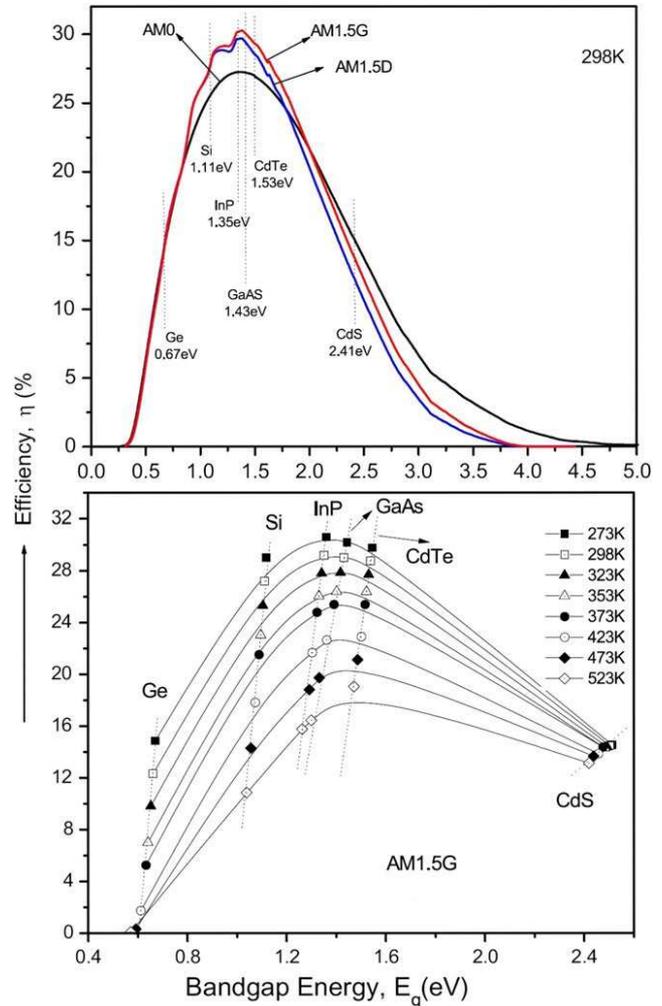


Fig. 2. Dependency of the band gap temperature and efficiency [26].

Considering the efficiency of 50 m A (Ampere) per solar panel, three panels (whose total efficiency would be equal to 0.1 m A) and the voltage required to charge the batteries (which is 6 volt), one may conclude that more solar panels must be used to meet our requirements; otherwise, the panels must be exposed to the sun for longer time period in order to properly provide the required power. It can be said that we require 120 solar panels to provide 6 volt (given the value of 50 m A), considering the economic costs, a new question arises; whether the project is economically feasible or not. To answer this question, we must say that a motorcycle works with a power of 6 or 12 volts; and in addition to air pollution, fuel costs must be considered to supply the amount of electricity that is obtained from the fuel. Although initial costs are higher in the projects that are done (or are in progress) on solar cells, these costs would be rational in long term view. Fig. 3 shows the solar panels installed on submarine.



Fig. 3. Solar panels installed on submarine.

2. Mechanic of Designing the Vehicle

As mentioned before AUVs are small in size, typically capable and useful, all submarines have an outside and an inside hull. For this project the outside part is made of fiber glass, and has a high resistance against water pressure in the examined pool. Note that required power is supplied by batteries. Before the design is proved, the hull needs ring profile equation (Myring 1976), a known method to produce minimum drag force to a given fineness ratio (l/d). It could be said it is the ratio of its length to its maximum diameter. Figure 4 shows the sample design of the vehicle. [11, 31, 32]

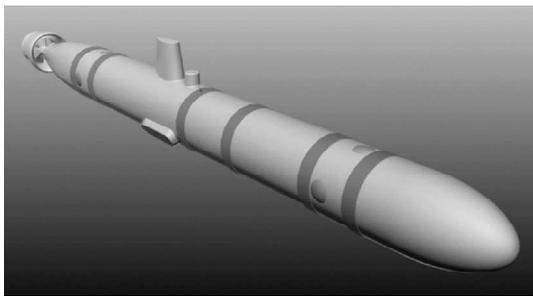


Fig. 4. Sample design of the outside hull of the vehicle [30].

2.1. Inside Layout of a Submarine

In addition to the outside hull equipment, a space is also needed in the internal equipment. The above mentioned design used 3 electrical motors which rotate. It also includes a shaft and a blade on the external body, to provide electrical power a cable is used to connect the motor to the battery, an empty space for the battery is then needed. In this project common vessels are used in the inside hull, in the main vessel the motor cable and the blade are located while the battery is located under it.

2.2. Diving, Climbing and Move for Stability

As mentioned before, this system uses a common hull that has an inside part. It means when the hull becomes full of water vehicle can dive in water using its weight. Afterwards, it can climb via climb motor. As the figure below shows for inlet water a window is used together with a support in order to avoid extra water. Fig. 5 shows the water inlet window on the submarine.



Fig. 5. Water inlet window.

In order to Control Surfaces as well as Depth Control Using Archimedes principle, weight of the vehicle was calculated in air and in water to achieve desired buoyancy of the vehicle in water.

2.3. Stability

Stability is an important issue regarding every sea vehicle and its associated rules need to be known. To be more detailed about this rule, according to Archimedes' principle, for any object immersed in a fluid, a force is exerted on the object by the fluid, which is equal to the weight of the displaced volume of the fluid, this is called buoyancy force. The fig. 6 shows a kind of instance for body and inertia coordinate systems which are an important law.

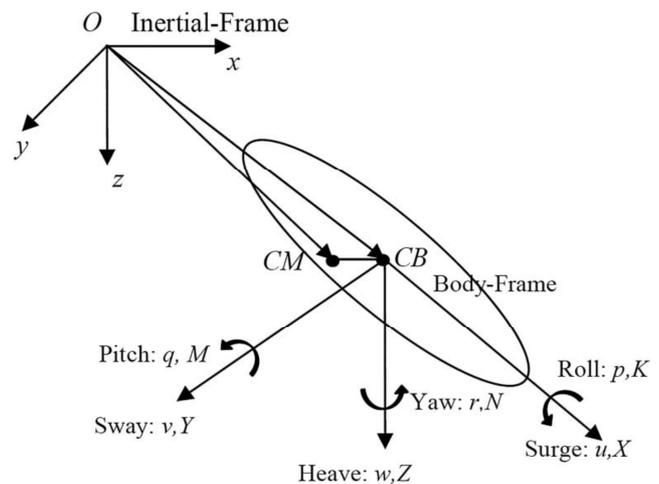


Fig. 6. Body and inertia coordinate systems [33].

Actually stability for everybody at first depend to integration all members. To be more detailed about this law, according to Archimedes' principle, for any object immersed in a fluid, a force is exerted on the object by the fluid, which is equal to the weight of the displaced volume of the fluid, this is called buoyancy force.

Positive buoyancy mode ($W > B$, weight smaller than buoyancy)

Neutral buoyancy mode ($W = B$, weight and buoyancy are equal)

Negative buoyancy mode ($W < B$, weight greater than buoyancy)

Buoyancy force depends on the size of the body's seal; the submarine balance can be controlled by changing the buoyancy force. In this case, the size BG should be large enough to avoid feeling the movement of the inner weight. Such bodies are inherently stable in the vertical direction. If the immersed neutrally buoyant body is raised or lowered to a different depth (disturbance), this body will remain in equilibrium at that location (Cengel & Cimbala, 2006). Also, from dynamic perspective size of BG has a great effect on the behavior of high-speed underwater submarine. Besides, BG builds a hydrostatic resistance of the body against the longitudinal momentum. BG is so important in the equilibrium of the submarine during diving and climbing [34]. Table 2 illustrates the characters of submarine include length, area, height, width, weight.

Submarine size:

Table 2. Characters of submarine.

character	amount
Length	75 cm
Area	180 cm
Height	7 cm
width	5 cm
Wight	1 kg

3. Velocity Calculation

Calculating the velocity of the submarine is an important step in order to estimate the power. Experiments are done in a pool with laminar flow in a pool located in Mosavi Street in Tehran, in 1 meter deep and in 3 states. These states include 1m, 5m and 10m distances. The whole experiments showed that this submarine could traverse a distance of 48 meter per minute, thus the velocity of an underwater submarine, according to maritime knots is equal to 1.5 knot. Table 3 shows important parameters for test of underwater vehicle in the pool.

Table 3. Remarkable parameters for test of underwater vehicle in the pool.

Parameter	Max	Min	Test time
T(water)	30	4	27
P	20	1	3
T (environment)	35	4	10
Deep	1.50	40	80

Also terminal is equal[35-39]:

$$v_i = \frac{\sqrt{2mg}}{\rho A c_d}$$

That in this article has:

v_i = velocity

m = mass

g = 9.8 g /cm

ρ = density

A = Area

c_d = coefficient drag

3.1. Laminar and Turbulent Velocity Experiments

When an underwater vehicle moves under the water there are different situations, which affect the velocity, Pressure in different directions can even change the movements of the vehicle as well as reducing its speed. There is a table that shows calculated velocity for laminar and turbulent flow. Table 4 illustrates velocity terminal that calculated in laminar and turbulent flow in poor water, As table shows, velocity terminal in laminar and turbulent flows in pool water are calculated. Actually in this experiment evaluation is performed for two flows. Results demonstrate that there are an obvious difference in submarine movement. Moreover, the submarine in turbulent flow needs more energy.

Table 4. Velocity terminal that calculated in laminar and turbulent flow in poor water.

Time (s)	Laminar Flow m/s	Turbulent Flow m/s
6	4.869	2.841
12	9.738	5.682
18	14.607	8.523
24	19.476	11.364
30	24.345	14.205
36	29.214	17.046
42	34.083	19.887
48	38.952	22.728
54	43.821	25.569
60	48.690	28.410

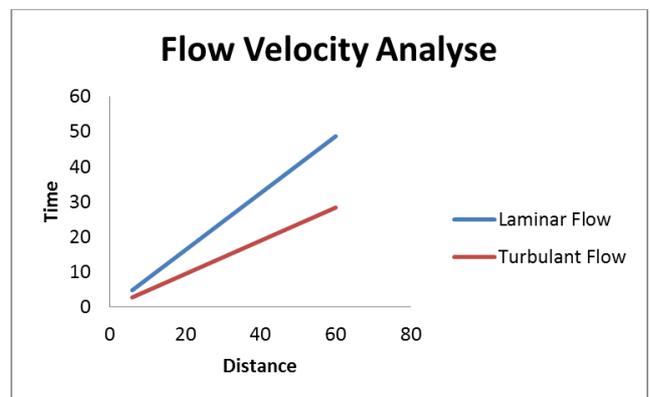


Fig. 7. Velocity terminal that calculated in laminar and turbulent flow.

Fig. 7 shows analysis of velocity in laminar and turbulent

flows. As can be seen there are a direct line for velocity in different points. In this figure, it is obvious that for laminar flow from first point to final point velocity is not reduced while in turbulent flow it decreases because the water has up and down flow and submarine cannot move appropriately.

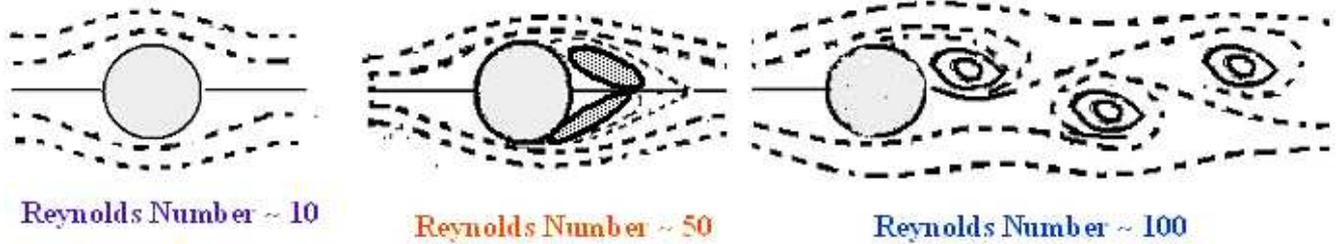


Fig. 8. Resistance against water pressure for a underwater vehicle to Reynolds number [40].

As it obvious in Reynolds number 100 there are a pressure of all direction to vehicle from all directions.

After up points about move of vehicle it needs to explain about Member and weight vehicle, table 5 shows the member and weight them which consists servo motor, solar panel, rechargeable battery, hull, cover of battery, charger, of battery, blade, weight of beam, weight of keeper static and in the end total weight of submarine.

The following table shows the utilized equipment and the weight of each one.

Table 5. Members and weight them.

Serial	Description	Quantity	Weight (g)	
			Single	Total
1	Servo motor	3	35	105
2	Solar panel	3	10	30
3	Rechargeable battery	5	40	200
4	Hull	1	300	300
5	Cover of battery	1	75	75
6	Charger, of battery	1	90	90
7	Blade	6	16.6	100
8	Weight of beam	1	50	50
9	Weight of Keeper static	1	50	50
Total weight				1000

3.2. Submarine's Battery and Controller

Strong points of lithium batteries include longer lifespan, high energy density and providing electricity when discharging. A lithium battery can produce a voltage between 1.5 v to about 3.7 v. (iron disulfide [li - FeS₂ (FR)] Propylene Carbonate, dioxolane, dimethoxymethane...v=1.4-1.8 types). As we know batteries are good power sources for many equipment and industrial applications. To provide electricity, solar panels are connected in series and convert the solar energy to electricity in order to charge batteries. To supply electricity of the proposed submarine, 1.5 V rechargeable batteries are used. four ultra-light lithium type batteries are exploited to obtain, a voltage source of 6V. The required power of 6 volts 50 m A is supplied through connecting batteries poles to the solar panels via power cables. There are some other vehicles that are powered by solid polymer electrolyte Fuel Cell (PEFC) (Hyakudome et al, 2001), aluminum/oxygen full Cell (vestgard et al, 2001) and

A remarkable thing for each under water vehicle it is relation between Reynolds and movement in different levels of, turbulent fluids and resistance against water pressure fluid the fig 8 shows movement a vehicle in the water and different resistances.

solar cells,[41-43]. The following figure shows control radio used for the submarine.



Fig. 9. Used radio controller type of solar submarine for near distance.



Fig. 10. Research solar underwater vehicle.

4. Conclusion

Nowadays much interest is shown in autonomous unmanned systems. To develop submarines solar cells are more beneficial. This research has three goals which are

mentioned in the following.

First, making a light but strong against the water pressure submarine. Second calculating the velocity of submarine under the water and, third, calculating the amount of the battery charge for submarine movements. To construct the submarine's hull a kind of light but strong fiberglass is selected. Then, 3 panels of solar cells with 15% capability (BP 7190 module with technology CZ-SI, SP. J) are installed on the hull. Finally the amount of time needed for the charge to afford the movements and the velocity of submarine in the laminar flow in the pool are calculated.

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