



Regulation and Thermal Compensation of Continuous Forced Convection Indirect Solar Dryer for the Drying of Agricultural Products: Maize, Mahogany Nuts, Shea Nuts, By-products Derived from the Processing of Mango

Madjoyogo Herve Sirima¹, Betaboale Naon², Paul Wambua³

¹Mechanization Department, Institute of Research in Applied and Technological Sciences, National Center for Scientific and Technological Research, Ouagadougou, Burkina Faso

²Study and Research Group in Mechanics, Energetics and Industrial Technics, University Institute of Technology, Nazi Boni University, Bobo – Dioulasso, Burkina Faso

³Industrial Engineering Department, Distant Production House University, Kigali, Rwanda

Email address:

madjoyogo2@yahoo.fr (M. H. Sirima), hervemadjoyogo@gmail.com (M. H. Sirima)

To cite this article:

Madjoyogo Herve Sirima, Betaboale Naon, Paul Wambua. Regulation and Thermal Compensation of Continuous Forced Convection Indirect Solar Dryer for the Drying of Agricultural Products: Maize, Mahogany Nuts, Shea Nuts, By-products Derived from the Processing of Mango. *Applied Engineering*. Vol. 3, No. 2, 2019, pp. 119-124. doi: 10.11648/j.ae.20190302.17

Received: July 13, 2019; **Accepted:** August 14, 2019; **Published:** September 18, 2019

Abstract: In this work; we were interested in the respect of the drying parameters, namely the recommended temperature range and the extraction of the moisture content during the drying of maize, mahogany nuts, shea nuts or by-products resulting from the processing of the mango. The thermal analysis of the drying system leads us to develop a system of regulation and thermal compensation in order to avoid the calcinations of the finished product and to respect the physicochemical parameters of the material. It must be emphasized that there are several agricultural products and their physicochemical parameters are not the same. Therefore the temperature ranges will be selected from the control system and compensation while taking into account the quality of said products. Note also that this study is conducted in a Sahelian country where sunshine is important and it becomes interesting to proceed to a regulation and a thermal compensation. To do this, we designed the control system and thermal compensation while taking into account the drying temperature.

Keywords: Thermal Regulation, Thermal Compensation, Solar Drying, Agricultural Products and by-Products, Temperature, Humidity

1. Introduction

One of the primary means of drying agricultural produce is direct sun exposure, but this method is not without drawbacks due to bad weather. Such bad weather has adverse effects on the quality of these agricultural products.

Drying with solar driers is one of the best alternatives to maintain the intrinsic qualities of dried agricultural products [2-3]. This drying system also recommends the respect of certain parameters so as not to harm the products during drying [4-7].

In view of the foregoing, the regulation of these parameters becomes a need during the drying process as well as the compensation of the coolant for drying.

This work aims to develop a device for regulating and thermally compensating the indirect forced convection solar dryers.

2. Devices Description for Regulating the Drying System [1, 8-13]

2.1. The Temperature Sensor

Temperature control and monitoring are among the most important applications of automation and process [1]. The temperature sensor is an apparatus for determining the temperature of a component or a body at a given time. This converts the measured temperature into an analog electrical

signal resulting from the variation of resistance. A microprocessor controls and exploits the electrical signal. The current temperature of the system is displayed by LED's directly on the electronic box. The microprocessor and the display simplify the use considerably [1].



Figure 1. The temperature sensor.

2.2. The Solenoid Valve

The solenoid valve will be used to regulate the flow and pressure of the heat transfer fluid and is controlled by an electromagnet.



Figure 2. Solenoid valve with pilot control integrated, membrane not coupled 3/8 to 2.

2.3. The Relief Valve

The relief valve allows the protection of the equipment against the effects of overpressure when the supply of the installation is from a pressure much higher than the maximum operating pressure.

$$\Phi = \lambda_l \cdot \left(\frac{A}{D_l}\right) \cdot (U_m \cdot D_l \cdot \left(\frac{\rho}{\mu}\right))^m \cdot S \cdot (T_{\text{pext}} - T_{\text{pint}}) \text{ car } \Phi = h \cdot S \cdot (T_{\text{pext}} - T_{\text{pint}})$$

The temperature required for drying which is of the order of T_s will be programmed from a display. But this temperature is obtained before hand by the formula:



Figure 3. Relief valve.

3. Thermal Sizing of the Heating System

The drying temperature of the products is of the order of $T_s \in [\theta^\circ\text{C}; \theta'^\circ\text{C}]$ with $\theta^\circ\text{C} < \theta'^\circ\text{C}$ while taking into account calcination.

The volume of water extracted per hour during the drying time is obtained by the following formula:

$$V_{\text{water}} = m_h \cdot (\%e_r - \%e_{\text{water}}) / (1000 - \%e_{\text{water}}) / T_s$$

- a) m_h : Product mass when wet, ie 1kg;
- b) $\%e_{\text{water}}$: Moisture content of the product when wet, 95%;
- c) $\%e_r$: Recommended moisture content for the finished product, 12%;
- d) T_s : Drying time depending on the quality of the material.

The flow rate of the coolant is determined by the blower or the air compressor which is of the order:

$$D_{fc} = 12 \text{ dm}^3/\text{mn}$$

- i. $Q_{p1} = M_a \cdot C_{p_a} \cdot (T_{as} - T_{ae}) - \Sigma(\text{convective losses of the ducts})$ In case it is the solar source, only, that works.
 Q_{p1} : Power produced by the solar source in Joule (J)
 M_a : Mass flow rate of air in kg/s
 C_{p_a} : Thermal capacity of the air in J/kg.°C
 T_{as} : Air temperature at the outlet of the generating source (Solar thermal).
 T_{ae} : Air temperature at the input of the producing source (Solar thermal).
- ii. $Q_{p2} = R I^2 \cdot T_r - \Sigma(\text{convective losses of the ducts})$ In case it is the heating resistor, only, that works.
 Q_{p2} : Power produced by the source of the heating resistance in Joule (J)
 R : System resistance in ohm (Ω)
 I : Intensity crossing the resistance in ampere (A)
 T_r : Heating time(s).
 $Q_p = Q_{p1} + Q_{p2} = M_a \cdot C_{p_a} \cdot (T_{as} - T_{ae}) + R I^2 \cdot T_r - \Sigma(\text{convective losses of the ducts})$ In case both sources are recommended.
The flow of heat received by the material is:

$$\lambda_l \cdot \left(\frac{A}{D_l}\right) \cdot (U_m \cdot D_l \cdot \left(\frac{\rho}{\mu}\right))^m \cdot S \cdot (T_{\text{pext}} - T_{\text{pint}}) = M_a \cdot C_{p_a} \cdot (T_{as} - T_{ae}) + R I^2 \cdot T_r - \Sigma(\text{convective losses of the ducts})$$

Finally, we get the following formula:

$$T_{\text{pint}} = T_{\text{pext}} - [M_a \cdot C_{p_a} \cdot (T_{\text{as}} - T_{\text{ae}}) + R I^2 \cdot T_r - \Sigma(\text{convective losses of the ducts})] / \lambda_l \cdot \left(\frac{A}{D_i}\right) \cdot (U_m \cdot D_i \cdot \left(\frac{\rho}{\mu}\right)^m \cdot S$$

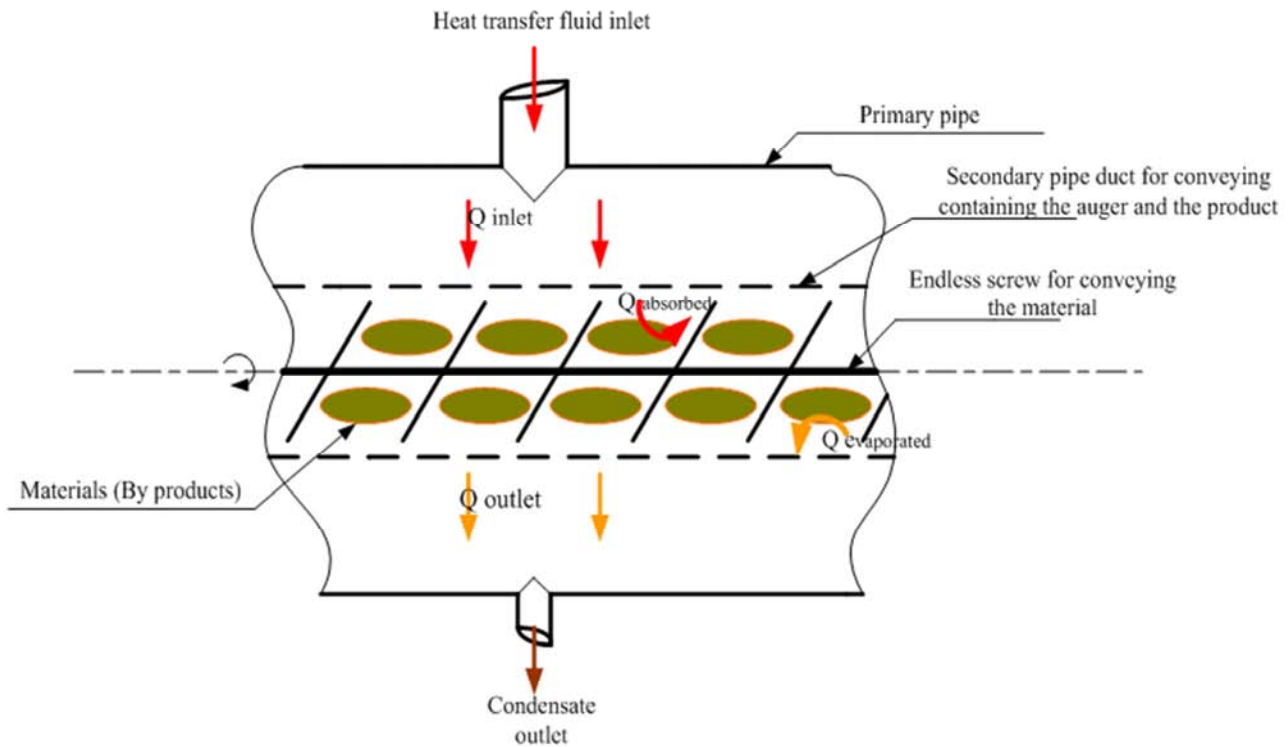


Figure 4. Materialization of the different flows in the ducts.

Table 1. Identification of the different parameters.

Designations	Symbols
Coefficient taking into account the radiative and emissive properties of the body (Ar)	A
Convective heat exchange coefficient (W/m ² . K)	h
Thermal conductivity of liquid	λ_l
External diameter of the tube(duct)	D_{ext}
Inner diameter of the tube(duct)	D_i
Diameter of the worm	D_{arbre}
Heat flow that attacks the drying duct	Φ
Length of the duct(tunnel)drying	L
Density of the liquid	ρ
Nusselt number	Nu
Reynold number	Re
Surface attacked by the coolant	S
External body temperature of drying pipe	T_{pext}
Temperature received by material	T_{pint}
Dynamic viscosity of the liquid	μ
Average speed of the liquid	U_m
Volume of duct(tube)drying	V_{pipe}
Material volume	V_{material}
Volume of the worm	V_{vsf}

The heat transfer fluid from the solar thermal interconnection system-heating resistor will be regulated according to demand.

To do this, the recommended temperature range [$\theta^\circ\text{C}$; $\theta'^\circ\text{C}$] is programmed on a display. This display will be in connection with a temperature sensor and a motorized valve. The temperature sensor installed in the chamber of the drying chamber will send information on the display regarding the heating state of the drying chamber. The display will control the opening of the motorized valve to allow the passage of the material when the temperature range [$\theta^\circ\text{C}$; $\theta'^\circ\text{C}$] is reached, and the closing of said valve in case the temperature will be above said desired range in order to avoid the calcinations of the product (see Figures 5 & 6) since we are in the case of a continuous indirect convection dryer with forced convection.

In addition, another probe will control the start/stop of the heating resistor if the temperature is below respectively above the desired range (see Figures 5 & 6).

Table 2. Actions and commands.

Actions	Commands
Heat transfer fluid production	KM _D
Sends heat transfer fluid into the heating chamber	KM1
Continuous drying of the product	KM2
Starting the heating resistor after time t to compensate for the deficiency	KM3
Closure VC1	KM4

4. Results and Discussion

The heating system used in this study is a combined system of solar thermal and heating resistance that will serve to over heat the compressed air produced. In this system the heating resistor will serve as compensation or replacement in case of failure to reach the ideal temperature between [$\theta^\circ\text{C}$; $\theta'^\circ\text{C}$] with $\theta^\circ\text{C} < \theta'^\circ\text{C}$.

Actions	Commands
Closure VC2	KM5
Closure VC3	KM6
Hopper valve closure	KM7

Table 3. Informations et sensors.

Informations	Sensors
Initialization	m
Presence heat transfer fluid	n ₁
Absence heat transfer fluid	n ₀
Open valves	a ₁
Closed valves	a ₀
Drying temperature reached	b ₁
Drying temperature not reached	b ₀
Products or by-products being dried	c ₁
Products or by-products not in the course of drying	c ₀
Heating resistance running to compensate for the insufficiency	d ₁
Heating resistance at standstill	d ₀
Closed hopper valve	e ₁
Open hopper valve	e ₀
Chamber valve1 (VC1) closed drying	f ₁
Chamber valve1 (VC1) open drying	f ₀
Chamber valve2 (VC2) closed drying	g ₁
Chamber valve2 (VC2) open drying	g ₀
Chamber valve3 (VC3) closed drying	h ₁
Chamber valve3 (VC3) open drying	h ₀
Material presence at VC1 level	i ₁
Material absence at level VC1	i ₀
Material presence at VC2 level	j ₁
Material absence at level VC2	j ₀
Material presence at VC3 level	k ₁
Absence of material at the level of VC3	k ₀

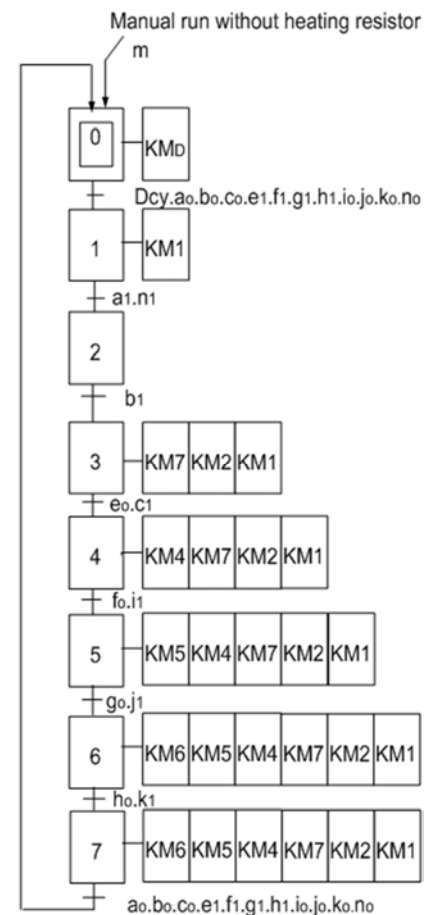
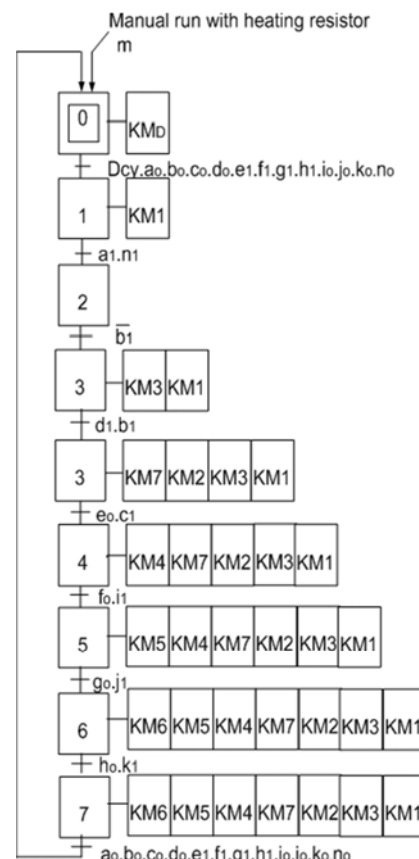
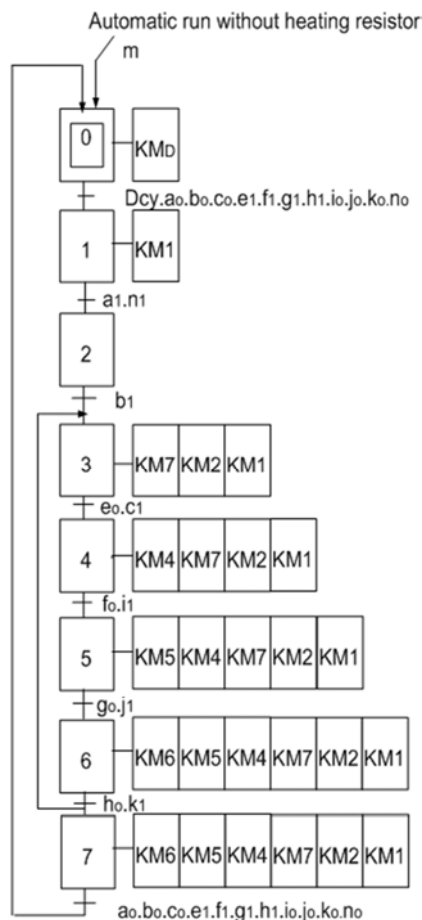


Figure 5. Grafcet manual and automatic controls without heating resistor.



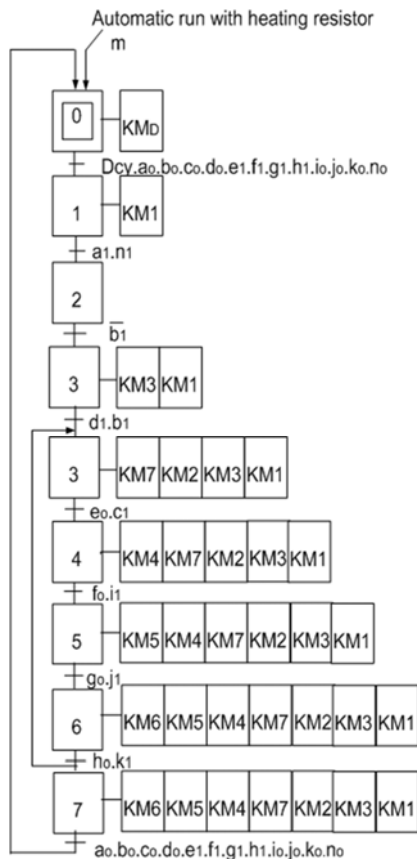


Figure 6. Grafset manual and automatic controls with heating resistor.

We did not speak specifically about the pressure and the flow rate of the coolant because they depend on the blower or the air compressor used.

Note also that the recommended pressure will be of the order of 10 bars and the flow of said heat transfer fluid will be of the order of 12dm³/min.

In our design there are three stages of drying ducts, so we will have probes for each compartment. This will allow us to correctly follow the behavior (Temperature in degrees Celsius and the pressure in bars as a function of time in minutes) of the different drying ducts.

5. Conclusion

The thermal analysis of the continuous forced convection indirect solar dryer has led to the development of a rigorous system for monitoring temperature and humidity, which are the crucial parameters in the drying process.

The thermal regulation of the drying system also makes it possible to avoid the calcinations of the finished product and to respect the recommended quality. The direct connection of this drying system to the mango processing line at the plant and processing plant levels will reduce production costs and the regulation of the coolant.

The forced convection indirect solar dryer would perform better in the northern, Sahel and central regions (Burkina Faso) as solar rays are more intense in these areas. But the disadvantage at this level will be the acquisition of the raw material which is available in quantity only in the western part of the country.

References

- [1] IFM electronic 7844X Made in Germany Edition 2, 2011, 311 pages.
- [2] Reports of the 2015, 2016, 2017 year campaigns of the Tropical Fruit Transformation Society "DAFANIS. A.", 376 pages.
- [3] (Mopate and Koussou 2003, MRA 2007, Kiendrebeogo 2008, Mopate and al., 2011), Production processes of unconventional food for pigs based on mango waste and determination of their food values in Burkina Faso;38 pages.
- [4] Francis COURTOIS ENSIA Engineer on "IMPROVING AGROINDUSTRIAL QUALITY OF MAIZE BY DYNAMIC DRYING MODELING", Ph.D. Thesis of the National School of Food and Agricultural Industries (ENSIA), 27 September 1991, 102 pages.
- [5] Bouadel-Taounate-Morocco: "GUIDE TO THE MANUFACTURER OF HYBRID DRYER", 2005, 26 pages.
- [6] BENAOUA. N, BENHAMOU. A, BIDDARI. A, ABDELLAOUI. M, BELHAMEL. M: "Design, realization and experimentation of a partially solar-heated dryer operating in forced convection "Laboratory of Thermal Development Center of Renewable Energies Observatory Route BP62 Bouzaréah, Algiers ALGERIA 2001, 7 pages.
- [7] S. Ould Amrouche and N. Benaouda Division Solar Power Photovoltaic D Solar Thermal Division and Geothermal Energy Renewable Energy Development Center BP 62, Observatory Road, Bouzaréah, Algiers, Algeria «Control system of asolardryer for aromatic and medicinal plants» Renewable Energies Review SMSTS'08 Algiers (2008) 221-228, 8 pages.
- [8] C. HAZARD Memotech industrial drawing, Casteilla edition, Paris 2003, 432 Pages.
- [9] D. Cogniel, F. Castellazzi, Y. Gangloff, Memotech Industrial Maintenance, Casteilla edition, Paris 2003, 331 pages.
- [10] P. Drexler, H. Faatz, F. Feicht, H. Geis (Dr. Ing.), J. Morlok (Dr. Ing.) And E. Wiesmann, Study and Design of Hydraulic Facilities, ed. Mannesmann Rexroth GmbH, Lohram Main/Federal Republic of Germany (FRG), 1988; 337 pages.
- [11] Spirax Sarco Worldclass-Worldwide (Sizing Fluidic Circuits); 25 pages.
- [12] Gilles ZWINGELSTEIN Dependability of complex systems; 32 pages.
- [13] Legrand, Products and systems for electrical and digital building infrastructures, CATALOG 2012, 964 pages.

Biography



Madjoyogo Herve Sirima born June 20, 1985 in Banfora, Burkina Faso, comes from the Gouin ethnic "tcheramman". He attends Flantama Center School of Banfora and obtained the Certificate of Elementary Primary Study and joined Municipal Secondary School Nyamia Fadoua HEMA in Banfora. October 2003, SIRIMA enter to National Technical High School and obtained Baccalaureate, after having brilliantly the Brevet of First Cycle Study. From 2007 to 2012 he obtained respectively, University Diploma of Technology, Bachelor's thesis and Master option Design and Maintenance of Industrial Systems to University Nazi Boni, Higher Technology Institute, International Center for Applied Higher Education.